

**Work Order ID 58159**

Monday, April 26, 2010 2:27:03 PM



Page 1

Item ID: D3759-1

Accept



Setup Start



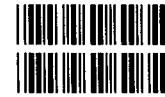
Revision ID:

Item Name: Bushing

Stop



Start Date: 4/26/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: MTDate: 10-4-26 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3759	Rev A

100 0.00

	Hardinge CNC LATHE SMALL
--	--------------------------

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

Deburr

*SL 10/6/28 (100)*

110 0.00

--

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

*SL 10/6/28*

QC

Quality Control

*100 Ø*

120 0.00

--

QC8- Inspect parts - second check

Memo

0.00

0.00

*DA 10/6/28*

QC

Quality Control

*100 Ø*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 58159**

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Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 4/26/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location:

Steve  
WA

0.00

10-4-28

100

X3P



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/2010

B810-429  
(100)

0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Monday, April 26, 2010 2:27:03 PM

Page 1

Work Order ID: 58159



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 4/26/2010

Required Date: 4/30/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	43.5500	6.5789			

304 ROUND BAR 0.375



Warehouse                    Loc Qty                    Loc Code

Location

Main Warehouse

MAT	12.1	
111323	0	
114467	12.1	

Main Warehouse

MAT029	31.45	
113325	7.45	
114356	24	

- 6.6      SL 10/04/08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58159
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>JL</u>	Audited by:	<u>DTP</u>	Prototype Approval:	N/A
Date:	<u>10/04/28</u>	Date:	<u>10/04/28</u>	Date:	N/A

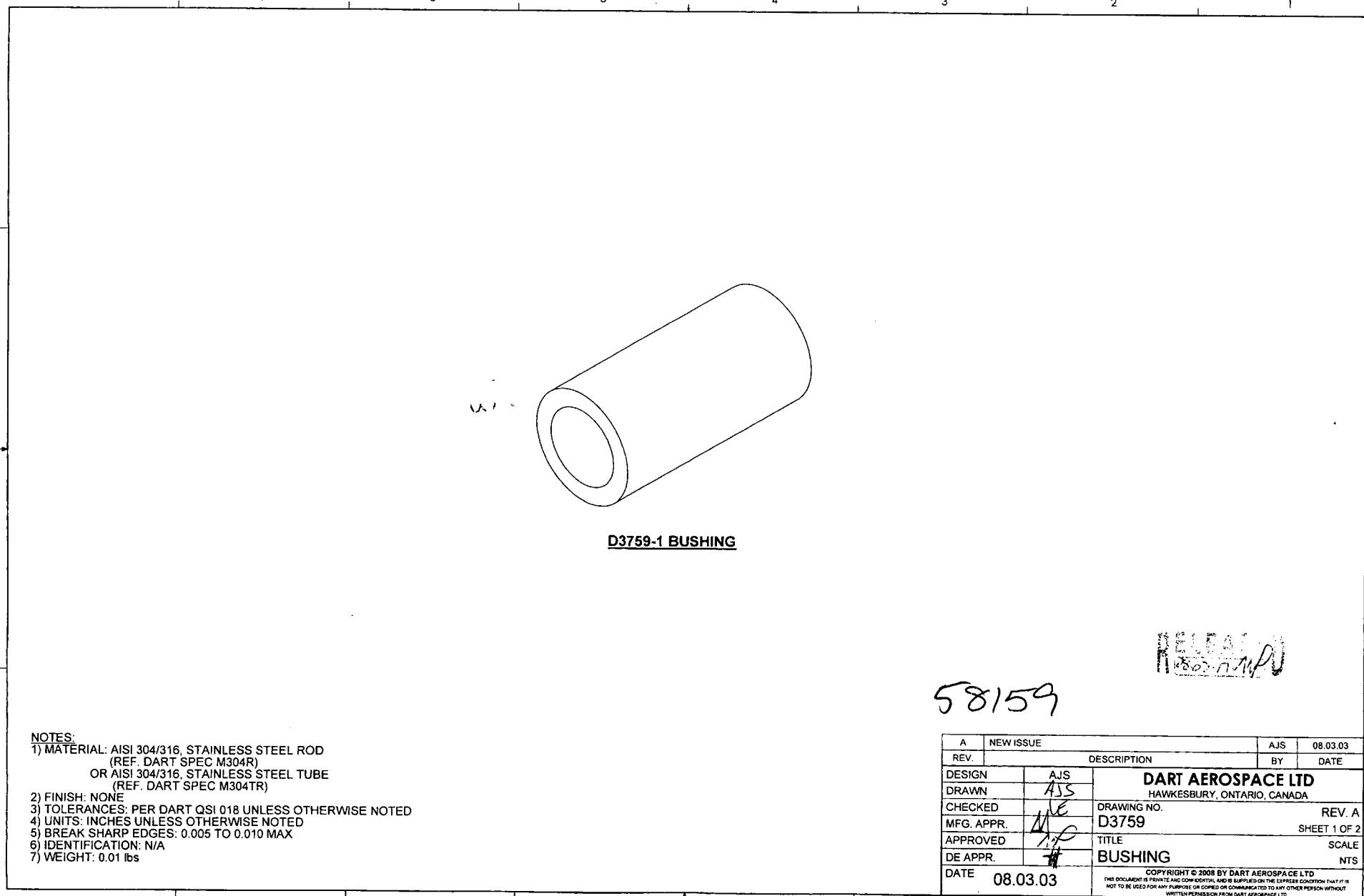
Rev	Date	Change	Revised by	Approved
A	08.04.21	New Issue	KJ/DD	 

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES						
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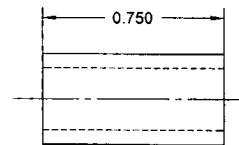
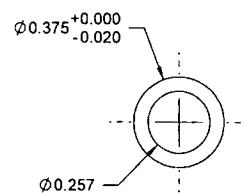
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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#S8159

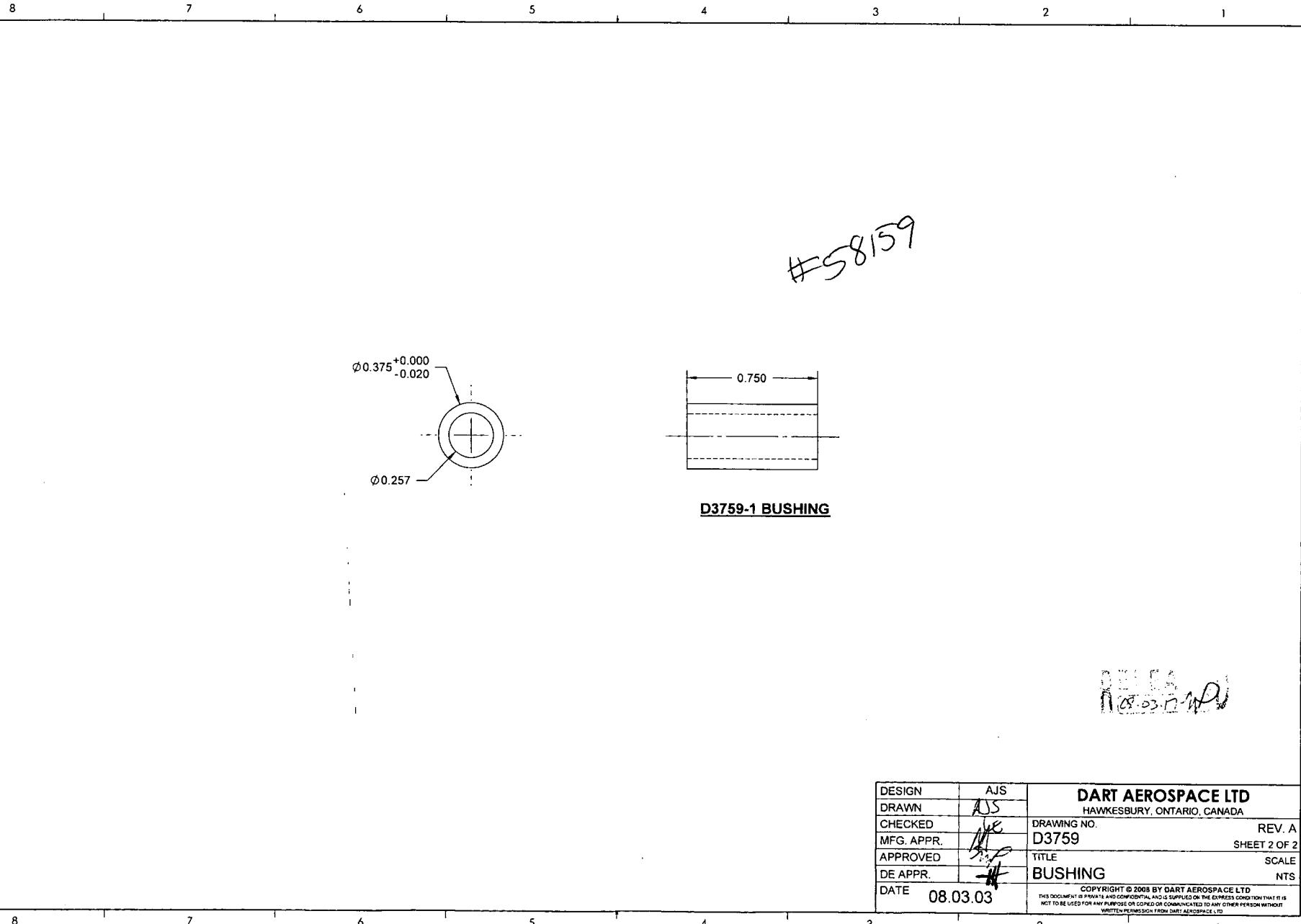


D3759-1 BUSHING

08.03.03  
W.P.

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JK	DRAWING NO.	
MFG. APPR.	JK	REV. A	
APPROVED	JK	D3759	
DE APPR.	JK	SHEET 2 OF 2	
DATE	08.03.03	TITLE	SCALE
		BUSHING	NTS

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